

# PREPARATION

Certain kiln models may have slightly different set-up instructions. Special set-up instructions for PK Kilns and the KM-1 Wall Mount Controller are located in the Appendices Section.

- Save packing material until test fire is complete. The kiln comes almost completely assembled. If you need to disassemble the kiln to make it lighter or smaller to move through doorways, see Appendix 1

## LOAD THE LID LIFTER SPRINGS

If your kiln is equipped with a spring assisted Lid Lifter, you will need to load the springs. They have been de-tensioned to avoid damage to the kiln during shipping. Please consult Appendix 2 for instructions on tensioning the springs.

## REMOVE AND SET-UP STAND

### STEP 1

- Open the lid and secure the lid brace in place.

### STEP 2

- Slightly bend the stand packing cardboard to relieve the tension against the brick wall and carefully lift the stand out of the kiln, being careful not to damage the brick or the thermocouple.

### STEP 3

- Remove the cardboard and peep plugs attached to the stand.

### STEP 4

- Install the black plastic stand feet which are located in the plastic bag with the manual.

### STEP 5

- Place the stand where the kiln will be located. If you have an older style EnviroVent (where the fan motor mounts directly under the kiln), place it in the stand now.

## PLACE SLAB (KILN BOTTOM)

### STEP 1

- Undo the buckles that hold the kiln slab to the kiln. Lift the kiln off the slab and place on a clean flat surface. Be careful not to set the kiln on anything (watch the power cord), that will damage the bottom row of bricks.

### STEP 2

- Center the slab on the stand. Allow a minimum of eighteen inches (46 cm) of spacing from walls and other kilns.

### STEP 3

- If the stand is not level or wobbles, shim legs accordingly. Do not place shims between the stand and the slab.