

QUICK START

Quick Start is a memory aid, not a substitute to reading and understanding the manual.

Activate the power source by plugging in the kiln or controller. After plugging in the kiln, the display will read **WAIT** for approximately 10 seconds while power is restored to the kiln. It will then switch to Idle Mode. In Idle Mode the display will flash the kiln temperature alternating with **IdLE**. Begin all programming in Idle Mode.

Be sure the programmer is set to the right temperature scale before proceeding (Fahrenheit or Celsius).

CONE FIRE MODE

Step 1

- Press **CONE FIRE**

Step 2

Input **PREHEAT** time.
Press **ENTER**

Step 3

- Input Cone number.
Press **ENTER**

Step 4

- Input a **SPEED**
Press **ENTER**

Step 5

- Input **HOLD** time
Press **ENTER**

Step 6

- Press **START**.

THE RAMP/HOLD MODE

Step 1

- Press **RAMP/HOLD**.

Step 2

- Input the **PROG** Number
Press **ENTER**

Step 3

- Input the number of segments
Press **ENTER**

Step 4

- Input the first heating rate
Press **ENTER**

Step 5

- Input the first temperature to reach.
Press **ENTER**

Step 6

- Input **HOLD** time.
Press **ENTER**

Step 7

- Repeat steps 4 through 6
until alarm flashes
Press **ENTER**

Step 8

Press **START**